

Work Order ID 57105

March 22, 2010 9:09:25 AM

PROTOTYPE
PROTOTYPE
PROTOTYPE



Page 1

Item ID: D4059-042

Accept



Setup Start



Revision ID:

Item Name: Ski Section Assembly, Aft RH

Stop



Start Date: 3/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/23/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

0.00

100



Hand Thermo

Hand Finishing Thermoforming

Memo

0.00

Pick Kit

Dr. 10/03/30 x1

110



Hand Thermo

Hand Finishing Thermoforming

Memo

0.00

1- Assemble as per Dwg D4059-042

2- Use wearplate to locate and to transfer drill holes in ski as per dwg and use
0.375" unibit to open wearplate mounting holes to finish size.

3- use wearplate to locate & transfer drill as per dwg.
Install wearbars.

Dr. 10/03/30 x1

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

1

J. 10/04/08

68010216E
65010216E

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March 22, 2010 9:09:25 AM



Page 2

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

130



Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

WB 3/24/12

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

WB 3/24/12

WB 10-4-12

10/04/12 AD

LASTIVE RECALL AUTH DATE RELEASED

10-04-12

1000

800

600

400

200

0

1000

800

600

400

200

0

1000

800

600

400

200

0

1000

800

600

400

200

0

1000

800

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400

200

0

1000

800

600

400

200

0

1000

800

600

400

200

0

1000

800

600

400

200

0

Picklist Print

March 22, 2010 9:09:23 AM

Page 1

13

Work Order ID: 57105



Parent Item: D4059-042



Parent Item Name: Ski Section Assembly, Aft RH

Comments: New Issue 10/03/16 Rev. A DL verified by:DD

Start Date: 3/22/10

Required Date: 3/23/10

Component Item ID/ Item Name

Replacement Item ID

Mfg/ Purch

Bin Item

Primary Location

Last Location

Route Seq ID

Unit of Measure

Qty on Hand

Remaining Qty To Pick

Qty Issued

Date Issued

Status

AN4-6A



Bolt

Purchased

No

100

Each

1,239.000 10.0000



Warehouse

Location

Main Warehouse

ST356

1239

442720

39

112829

300

112933

300

113149

600

D4059-2



Ski Section, RH

D4067-041



Joggled Wearplate

D4068-041



Curved Wearplate

Manufactured

No

100

Each

0.0000

1.0000

Batch 57103



Manufactured

No

100

Each

0.0000

2.0000

56342



Manufactured

No

100

Each

0.0000

1.0000

56349



10 OK 10/03/30

x1 OK 10/03/30

x2 OK 10/03/30

x1 OK 10/03/30

Picklist Print

March 22, 2010 9:09:24 AM

Page 2

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Comments: New Issue 10/03/16 Rev. A DL verified by:DD

Start Date: 3/22/10

Required Date: 3/23/10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 		Purchased	No			100	Each	725.0000	10.0000			

Nut

Warehouse

Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST301 685

112314 100

112492 11

113064 174

114181 400

Loc Qty

Loc Code

10 DL 10/03/30

NAS1149F0432P

Purchased

No

100 Each 403.0000 10.0000

Washer

Warehouse

Location

Main Warehouse

ST275 403

110098 200

112940 100

18057 103

Loc Qty

Loc Code

10 DL 10/03/30

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March 22, 2010 9:09:24 AM

Page 3

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1149F0463P Washer		Purchased		No		100	Each	229.0000	10.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST275	229	
108246	29	
114223	200	

10 26 10/03/30

A03C5A BOLT
MS21043-3 NUT
D4015-041 WEARBAR.

M114108 x 12 DL 10/03/31
M112314 x 12 DL 10/03/31
M53956 x 15 DL 10/03/31

March 22, 2010 9:09:24 AM

Shop Packet Print

Page 3



